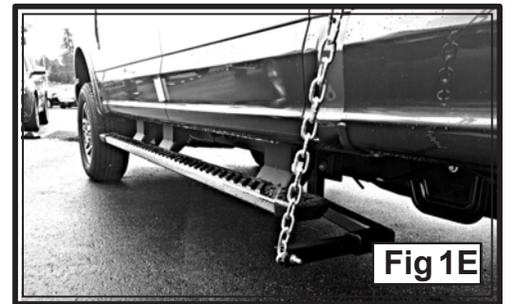
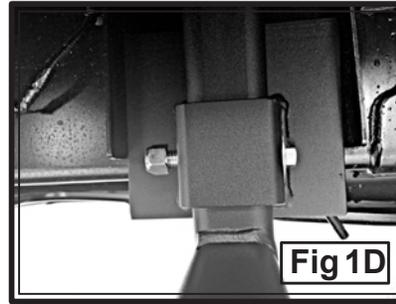
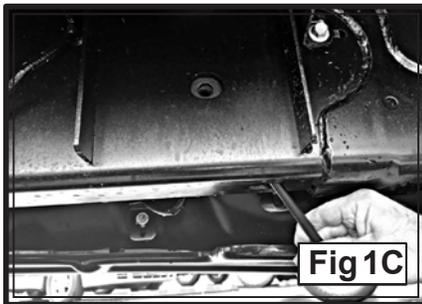
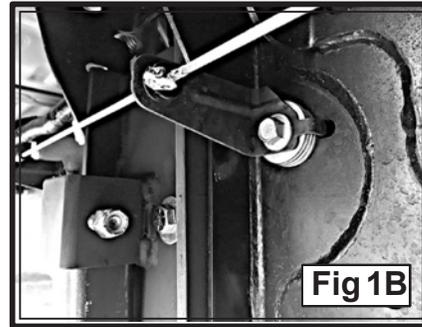
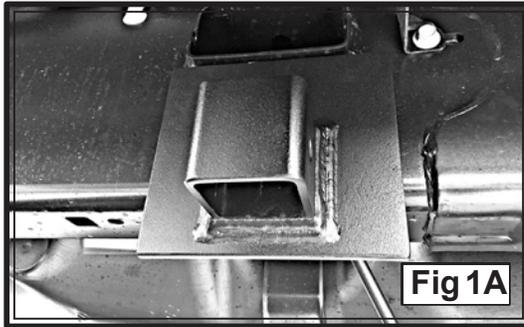


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Make and Model	Year	Mount Style
FORD 250/350 Short Box	2017/2018	Front Split



Tools Required: 10mm Socket, $\frac{3}{4}$ " Socket, $\frac{5}{8}$ " Socket, Wrench

INSTRUCTIONS:

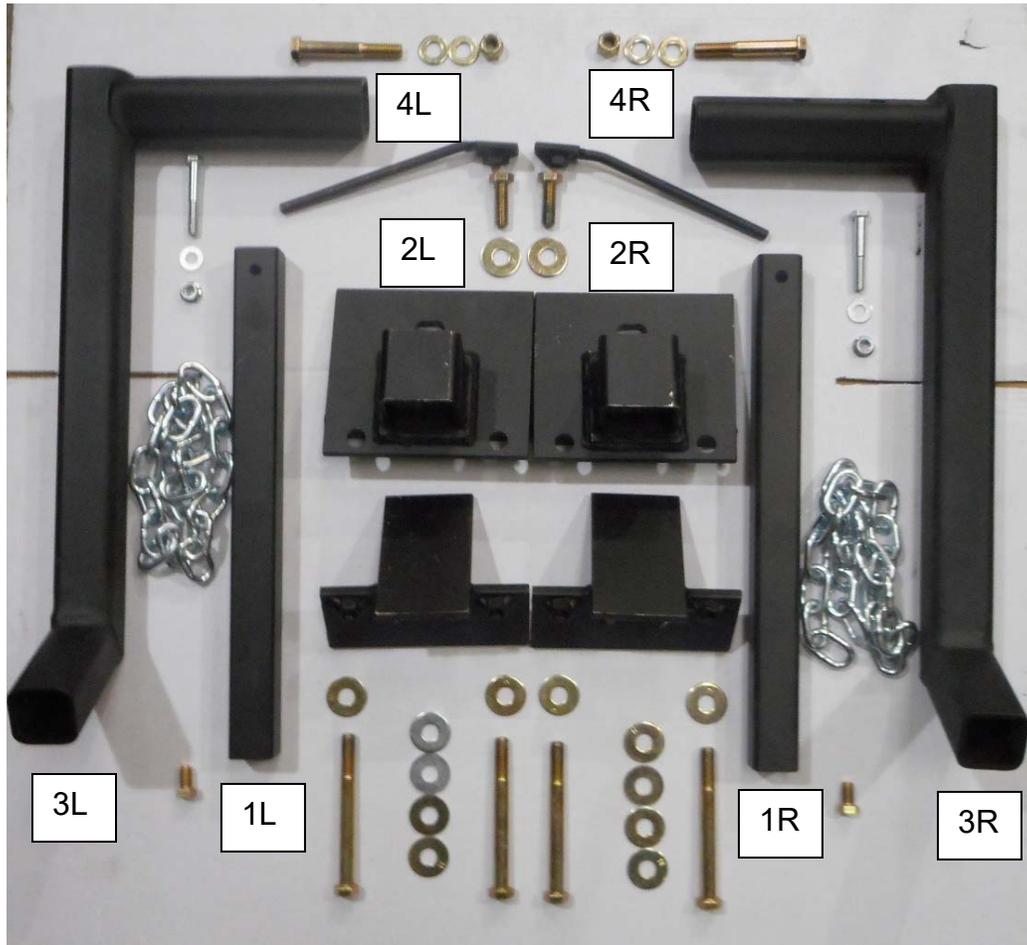
- 1) Locate driver side rear cab mount. **(Fig 1A)**
- 2) Using a 10mm socket, remove the two factory E-Brake bracket bolts, which are located on either side of the driver side rear cab mount.
- 3) Again using a 10mm socket, install the two $1\frac{1}{2}$ " X 10mm bolts with four $\frac{1}{2}$ " flat washers as a spacer for each $1\frac{1}{2}$ " X 10mm bolt. These two bolts and eight washers will replace the two factory E-Brake bracket bolts that were removed in step (2). **(Fig 1B)**
- 4) Locate the factory frame hole on the bottom of the frame located below the rear cab mount. Using item #4L - feed it up through the bottom factory frame hole, aligning the welded on $\frac{1}{2}$ " nut with the middle factory frame hole located in the middle on the rear cab mount. **(Fig 1C)**
- 5) Install the mounting bracket by sliding it up into the rear cab mount, aligning the middle factory frame hole with the $\frac{9}{16}$ " hole in the mounting bracket. Using one $1\frac{1}{2}$ " X $\frac{1}{2}$ " bolt, and one $\frac{1}{2}$ " flat washer hand tighten bolt to the $\frac{1}{2}$ " welded on nut which should now be inside the frame. Using a $\frac{3}{4}$ " socket tighten bolt securely. **(Fig 1A)**
- 6) Next Install the "L-Bracket". First determine which holes to align, this depends on if the truck has running boards, or has no running boards. Once holes are aligned use one $3\frac{1}{2}$ " X $\frac{1}{2}$ " bolt, one $\frac{1}{2}$ " flat washer, one $\frac{1}{2}$ " Nylock nut. Using a $\frac{3}{4}$ " socket and wrench, tighten bolt securely. **(Fig 1D)**
- 7) Insert extension bar into the "L-Bracket" with the two $\frac{13}{32}$ " holes away from truck, and sitting left and right from each other, not sitting up and down. Move the extension bar out enough so that installed chains will not come in contact with the body of the truck. Next locate the $\frac{7}{16}$ " threaded hole on the bottom of the "L-Bracket". Install one $\frac{7}{16}$ " X $\frac{3}{4}$ " into the $\frac{7}{16}$ " threaded hole. Using a $\frac{5}{8}$ " socket tighten bolt securely. **(Fig 1E)**
- 8) Next install one $2\frac{1}{2}$ " X $\frac{3}{8}$ " bolt, one $\frac{1}{2}$ " flat washer into one of the two $\frac{13}{32}$ " holes located at the end of the extension bar. Feed the bolt through the last chain link of the chain and out through the second $\frac{13}{32}$ " hole. Hand tighten $\frac{3}{8}$ " flange nut onto bolt. Using a $\frac{5}{8}$ " socket and wrench tighten securely. **(Fig 1E)**
- 9) Repeat steps (1) – (8) to install passenger side camper tie down.

Note: When drilling watch out for fuel and electrical lines. note: check and re-tighten all nuts and bolts after initial use.

WARNING: CAMPER NOT TO EXCEED CAPACITY OF VEHICLE

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2017/2018 FORD 250/350 Short Box



LEFT SIDE:

- 1L) Left Ext. Bar
- 2L) Left Mounting BRKT
- 3L) Left Drop Down BRKT
- 4L) Left Rod Nut

RIGHT SIDE:

- 1R) Right Ext. Bar
- 2R) Right Mounting BRKT
- 3R) Right Drop Down BRKT
- 4R) Right Rod Nut

MOUNTING HARDWARE:

- Part No. CTB0029 (2- 1/2" x 3 1/2" Bolts)
- Part No. CTB008 (2- 1/2" x 1 1/2" Bolts)
- Part No. CTB005 (2- 7/16" x 3/4" Bolts)
- Part No. CTW0025 (2- 1/2" Nylock Nuts)
- Part No. CTW0022 (12- 1/2" USS Flat Washers)
- Part No. B077 (2- 10mm X 1 1/2" Coarse Thread Bolts)

CHAIN KIT (CTCK - CT - 02500)

- Includes Two - 30" Chains; Two - 3/8 x 2 1/2 Bolts; Two 3/8 Flange Nuts; Two 3/8 Flat Washers